• Data format

Example of format when the Digimatic gage displays 12.34

DT1 01 02 +00000012.34 M

- Header
- DT1: Measurement data
- ST1: Status code*[2]
- Digimatic gage display value*[1]
- Unit M: mm
- U-WAVE-TC/TM/T ID: 00 to 99
- U-WAVE-R ID: 00 to 99
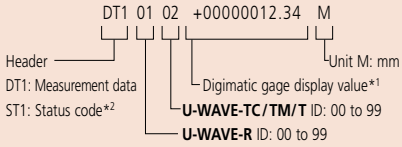
*[1] Data interface function is switchable to "Measurement value only" e.g.) 12.34

*[2] Example of status code format

ST1 01 02 0999999073 99

- Header
- Status code
- U-WAVE-TC/TM/T ID
- U-WAVE-R ID
- Device ID*[3]
- Status code
- 99: Data cancellation
- 01: No response from Digimatic gage
- 03: Measurement data missing, others
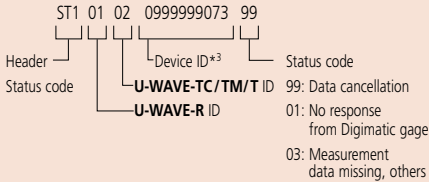
*[3] Unique number assigned to U-WAVE at shipment

Notes on Identification of Measurement Data and Multiple Systems Operation

Following the above format, the **U-WAVE** data format starts with a 4-digit code where the first two digits represent receiver channels and the last two are transmitter channels. The large number of transmitter/receiver combinations possible with this scheme ensures that the receivers in a factory measurement system only accept data from the intended transmitters, even when several receivers are all within communication range of different transmitters using the same channel.

Different frequency bands (up to 15 available) may also be used to further ensure that there are no communication problems between adjacent **U-WAVE-R** units.
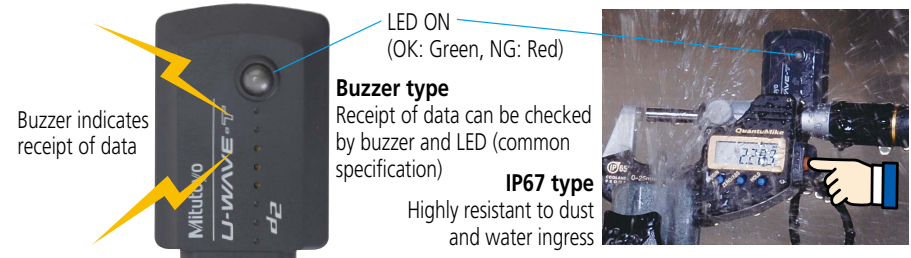
Measurement Data Wireless Communication System U-WAVE

U-WAVE-T

Transmits measurement data to **U-WAVE-R**. Select IP67 or buzzer type, according to your application. **U-WAVE-R** can be connected to Digimatic gages by dedicated cable for **U-WAVE-T** (optional).

Model	U-WAVE-T (IP67 type)	U-WAVE-T (Buzzer type)
Order No.*	**02AZD730G / 02AZD730H / 02AZD730J**	**02AZD880G / 02AZD880H / 02AZD880J**
Protection Rating	IP67	None
Data reception indication	LEDs	Buzzer and LEDs
Power supply	Lithium battery CR2032×1	
Battery life	Approx. 400,000 transmissions	
Dimensions (mm)	44×29.6×18.5	
Mass (g)	23	

* Order No. differs depending on the destination country.

LED ON
(OK: Green, NG: Red)

Buzzer indicates receipt of data

Buzzer type
Receipt of data can be checked by buzzer and LED (common specification)

IP67 type
Highly resistant to dust and water ingress

U-WAVE-T dedicated connection cable

A dedicated cable connects a Digimatic gage to **U-WAVE-T**. Check the connector (A to G; refer to pages A-27 and A-28 for details) compatible with the Digimatic gage to be used and select either standard type (figure 1) or foot switch type (figure 2) according to your application.

Type	Standard connecting cable Order No.	Connecting cable for foot switch Order No.
(A) Water-proof model with output button	**02AZD790A**	**02AZE140A**
(B) Water-proof model with output button	**02AZD790B**	**02AZE140B**
(C) With data-out button	**02AZD790C**	**02AZE140C**
(D) 10-pin plain type	**02AZD790D**	**02AZE140D**
(E) 6-pin round type	**02AZD790E**	**02AZE140E**
(F) Plain type straight	**02AZD790F**	**02AZE140F**
(G) Plain type straight water-proof model	**02AZD790G**	**02AZE140G**

Standard accessory
Clip for cable fixing

Application example of the clip

7 types of connector

(A) (D)
(B) (E)
(C) (F)
(G)

To measuring tool

160 mm

To U-WAVE-T unit

Figure 1. Standard type connecting cable

Foot switch (optional)
937179T

Approx. 500 mm
Approx. 80 mm
Approx. 80 mm

To measuring tool

To U-WAVE-T unit

Figure 2. Connecting cable for foot switch

Connector attached to **U-WAVE-T** by 2 screws

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