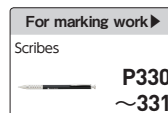


CAST IRON V BLOCKS (MATCHED PAIR) A TYPE • B TYPE

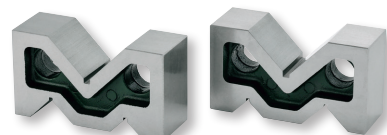
NEW!

0

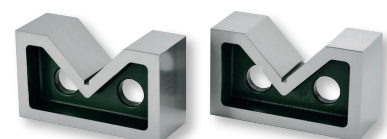
2 pcs per unit. For marking work or fixture of cylindrical parts during inspection.



DCV-100A

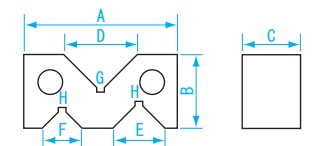


DCV-125A

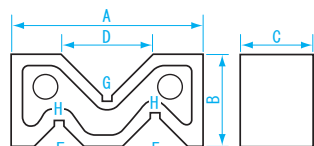


DCV-150B

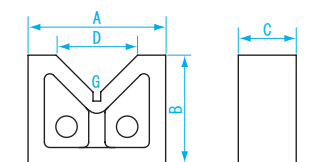
● DIMENSIONS



DCV-50A ~ DCV-100A



DCV-125A ~ DCV-200A



DCV-75B ~ DCV-200B

Units: mm

Model No.	A	B	C	D	E	F	G*	H*
DCV-50A	50	24	20	23	17	13	4	2
DCV-75A	75	35	24	37	24	16	4	2
DCV-100A	100	52	33	52	32	22	4	4
DCV-125A	125	69	44	63	37	26	5	3
DCV-150A	150	80	50	74	45	30	5	4
DCV-200A	200	110	70	100	60	40	5	4
DCV-75B	75	53	30	34	—	—	2	—
DCV-100B	100	60	38	48	—	—	5	—
DCV-125B	125	79	46	58	—	—	5	—
DCV-150B	150	88	57	80	—	—	5	—
DCV-200B	200	140	85	114	—	—	5	—

※ Reference value

USE

- For marking work

MATERIAL

- Cast iron

FEATURES

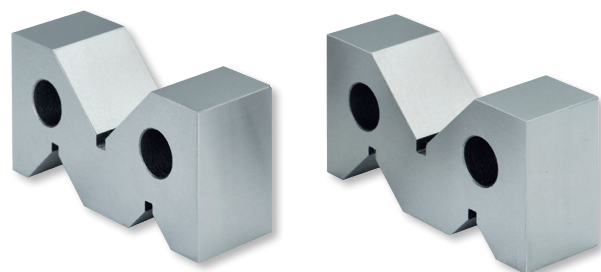
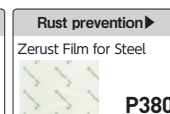
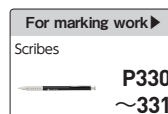
- Machine finish
- Two in one set (matched pair)

Order No.	Model No.	Type	Nominal Size (mm)	Parallelism between base and V groove/ Paired V groove height tolerance (mm)	Weight (per block)
NEW! 150601	DCV-50A	A type	50	0.04	150g
NEW! 150602	DCV-75A		75		250g
NEW! 150603	DCV-100A		100		650g
NEW! 150604	DCV-125A		125	0.06	1.75kg
NEW! 150605	DCV-150A		150		2.75kg
NEW! 150606	DCV-200A	B type	200	0.07	6.7kg
NEW! 150607	DCV-75B		75	0.04	500g
NEW! 150608	DCV-100B		100	0.05	950g
NEW! 150609	DCV-125B		125	0.06	1.65kg
NEW! 150610	DCV-150B		150		2.7kg
NEW! 150611	DCV-200B		200	0.07	7.95kg

COMPARATOR

GRANITE
PRODUCTSCAST IRON
SURFACE
PLATEPARALLEL
BLOCK

CAST IRON V BLOCKS GROUND FINISH (MATCHED PAIR)



USE

- Tool for precise holding of round parts

MATERIAL

- Cast iron

FEATURES

- Ground finish
- 2 pcs (matched pair)
- Compliant with JIS Grade 2

SPECIFICATIONS

- V groove squareness: 20 μ m (SVG-50,75)
30 μ m (SVG-100~200)
- Squareness of parallel sides: 20 μ m (SVG-50,75)
30 μ m (SVG-100~200)

Please refer to Cast Iron V Block A type (DCV-**) for dimensions

Order No.	Model No.	Type	Nominal Size (mm)	Weight (per block)
150681	SVG-50	A type	50	150g
150682	SVG-75		75	250g
150683	SVG-100		100	650g
150684	SVG-125		125	1.75kg
150685	SVG-150		150	2.75kg
150686	SVG-200		200	6.7kg

V BLOCK

SQUARE

STRAIGHT
EDGEPARALLEL
CLAMP